



Non Conformance Report
SUPPLIER

Notification: 210602532
Date Printed: 8 MAY 2024
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Notification: 210602532
Ref Notification:
Creation Date: 8 MAY 2024
Change Date:

Notification type: ZV
Notification Type: NCR - External (Ven)
Created by: 203900
Completion Date:

Material: 2290597-01 Revision Level: 01
Material Description: PACKING SEAL, E-10, 13-5/8" NOM BOP
Plant for mat'l: A420

Complaint Qty: 1.000
Ref.Quantity: 1.000
Serial Number:
Batch:

PO / Line: 4514300892 00010
Vendor # : 10028434
Vendor Name : JAMES WALKER UK LTD
Vendor Material# :
Vendor Address: CREWE CH GB /

Purchase Group: P52
Purchase Org: 4000

Coding:
Description: material concession

Device Data:
Reference Number:

Long Text: As a result of James Walker Group divesting the manufacturing business that moulded these parts in the past, we are looking to bring manufacture back into James Walker Group as machined items. This will mean that the product will be machined from single material billet or tube, and as such will not be dual hardness. Proposal attached. Note previously accepted NCR 210580376
Material no longer available.
Given the requirements for a single material that is an optimum balance between the original lip and base materials,we offered an alternative material. It was agreed (David Giffin email 17.10.2023) we would supply in U203-G95-Green Polyether based PU 95 A Shore Hardness. our proposal would be to switch to U203-G95-Green, and monitor seal life. If extrusion of the seal through mechanical clearances is causing a reduction in seal lifetime, the harder U570-D57-Blue grade should be considered further.

Tcraigie - 08.05.24
Client: shell

ITEM DETAILS

Defect Item#: 0001
Defect Type:
Defect Text: material concession
Defect Location:
No. of Defects: 1

Def Qty (internal): 0.000
Def Qty (External): 0.000
Insp. Unit no.:

Long Text:

Task Code: 922
Task text: NOTIFY VENDOR OF ACCEPTANCE
Planned start:

Task Code Text: Purchasing
Task Processor: TRACEY CRAIGIE
Completed on:

Long Text:



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END OF REPORT